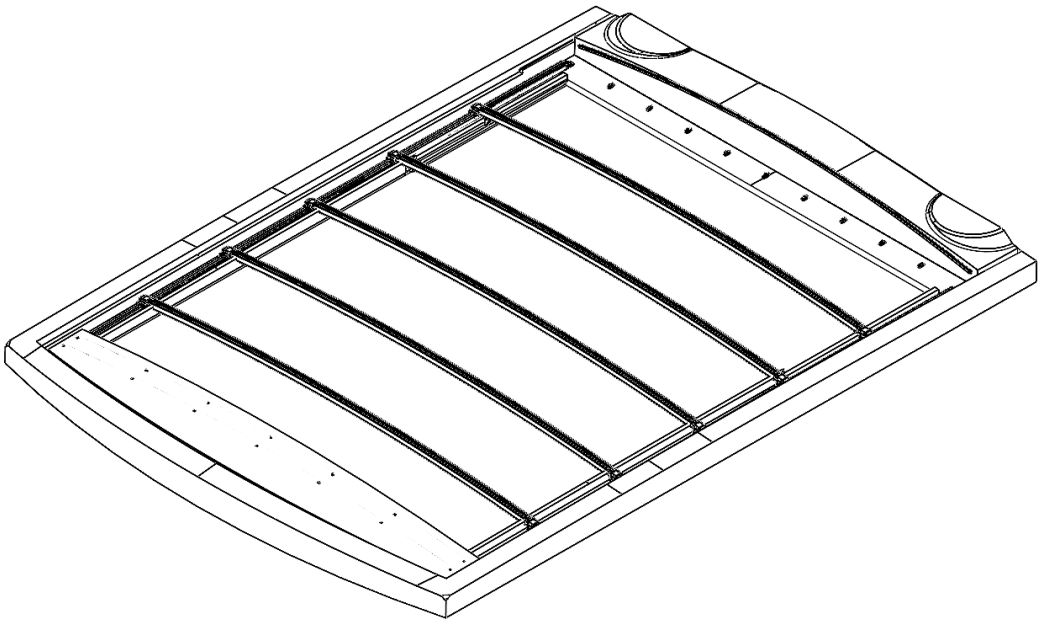
MAKEFAST

GROUP

Manual Eaton Canvas System

Installation and User manual



Legal note:

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VERSION 00

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SAFETY



DO NOT USE THE EQUIPMENT ABOVE +50°C (+122°F)



DO NOT USE THE EQUIPMENT BELOW -15°C (+5°F)



RISK OF ELECTRIC SHOCK



SOME PARTS CAN BE RECYCLED



INSTALLATION/USER MANUAL, READ BEFORE OPERATING THE EQUIPMENT



SPECIAL WARNING, READ CAREFULLY

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ICONS



VISUAL INSPECTION REQUIRED



DRILLING REQUIRED



SCREWDRIVER REQUIRED



SILICONE SEALANT REQUIRED



ALLEN KEY REQUIRED



MEASUREMENT REQUIRED



MARK WITH PENCIL



SPANNER REQUIRED

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TOOLS REQUIREMENTS FOR TYPICAL INSTALLATION



MAKEFAST TRACK WIDTH SETTING JIG (SUPPLIED WITH FIRST UNIT ONLY)

ELECTRIC DRILL

DRILL BITS Ø: 3.5MM-6MM

SCREWDRIVER: POZI DRIVE, ELECTRICAL SCREWDRIVER

ALLEN KEY: 4MM

SPANNERS: 8MM, 10MM

TAPE-MEASURE

NOSE KEY (SUPPLIED FOR SOME UNITS)

SILICON SEALANT

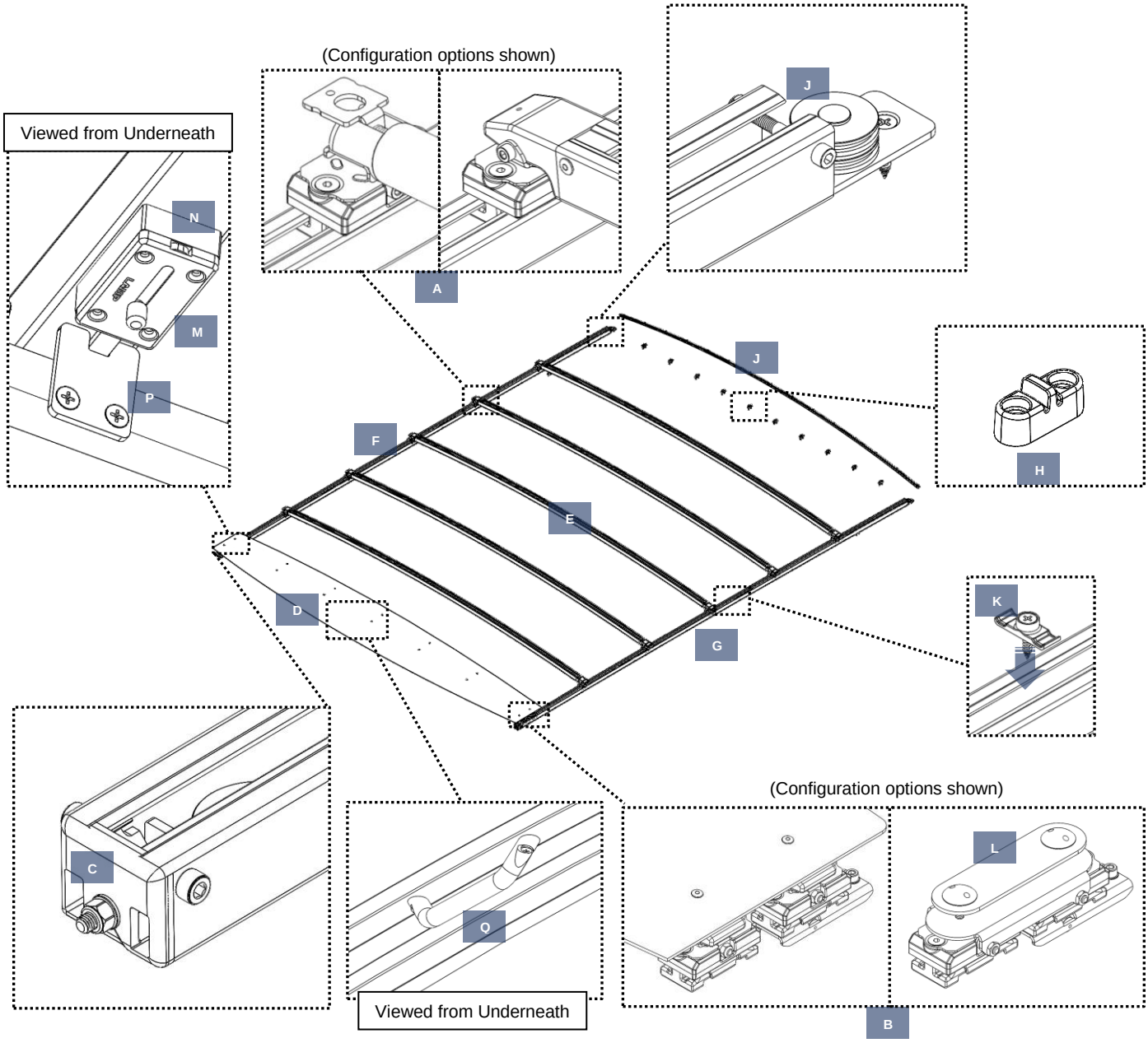
PENCIL

ADHESIVE TAPE

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POWERED EATON CANVAS SYSTEM OVERVIEW



A	Crossbeam Car	H	Cable Guide	Q	Handle
B	Drive Car	J	Canvas Securing Track		
C	Fwd Tensioner Assembly	K	Track Screw Guide		
D	Nose Cone assembly	L	Nose Cone Plate		
E	Crossbeam Assembly	M	Slide Bolt		
F	Starboard Track Assembly	N	Slide Bolt Packer		
G	Port Track Assembly	P	Handle Latch		

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WHAT'S INSIDE (TYPICAL)

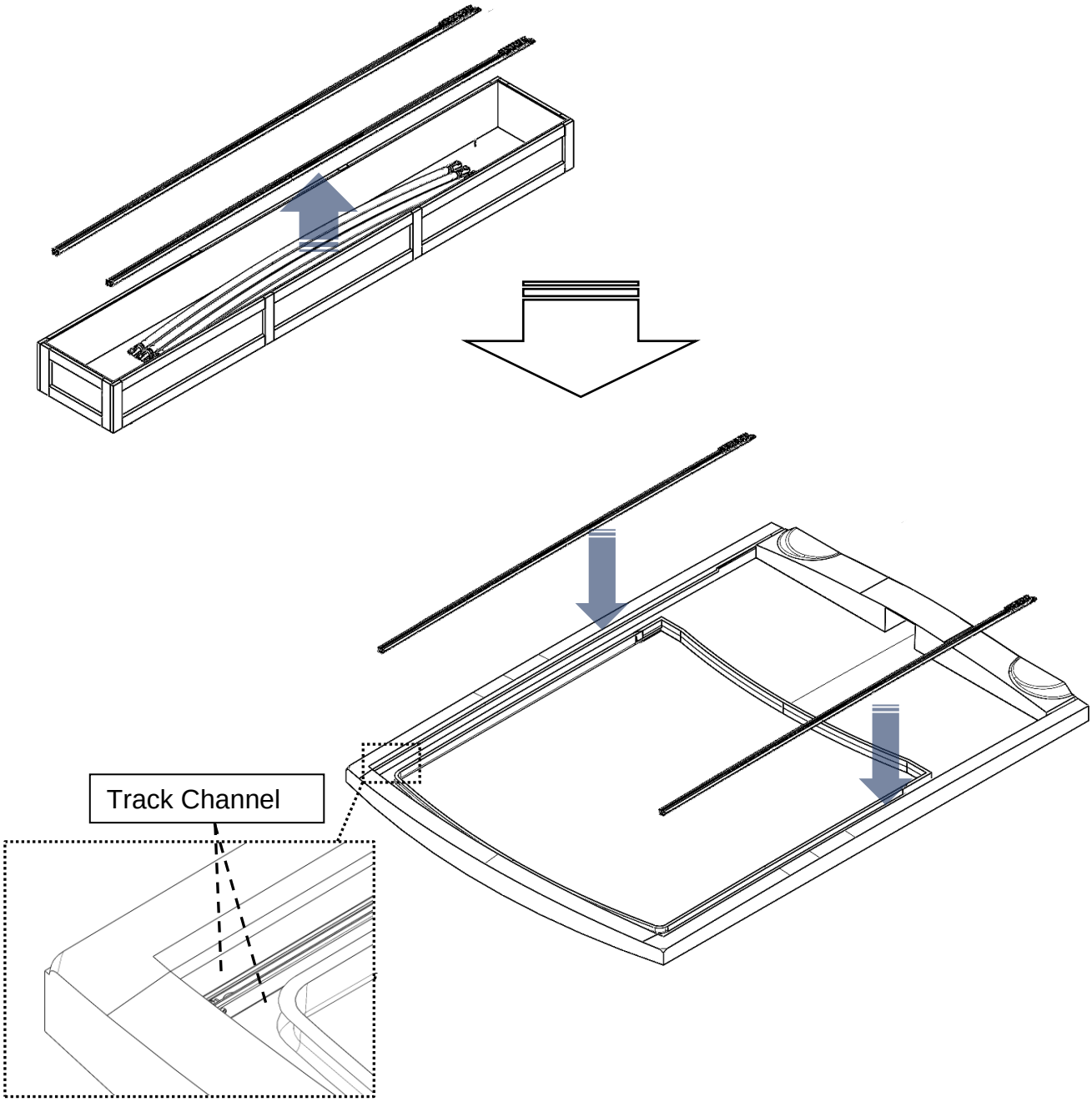
- 1 x Port Track Assembly (Cars attached)
- 1 x Starboard Track Assembly (Cars attached)
- Cross beam assembly (Number depends on design)
- Canvas Securing Track (Number depends on design)
- Fastener Pack
- Track Jigs (First unit only)
- Canvas Securing Track Opening Tool
- Nose Cone Assembly (depending on customer specification, this may be customer suppled)
- Canvas Pack (Delivered inside the box unless otherwise specified)
- Installation and User Manual

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INSTALLATION STAGE 1

1. Remove the tracks from the box, ensure these are moved together, (these will be connected by the drive cable) and place on the roof in the correct approximate position.

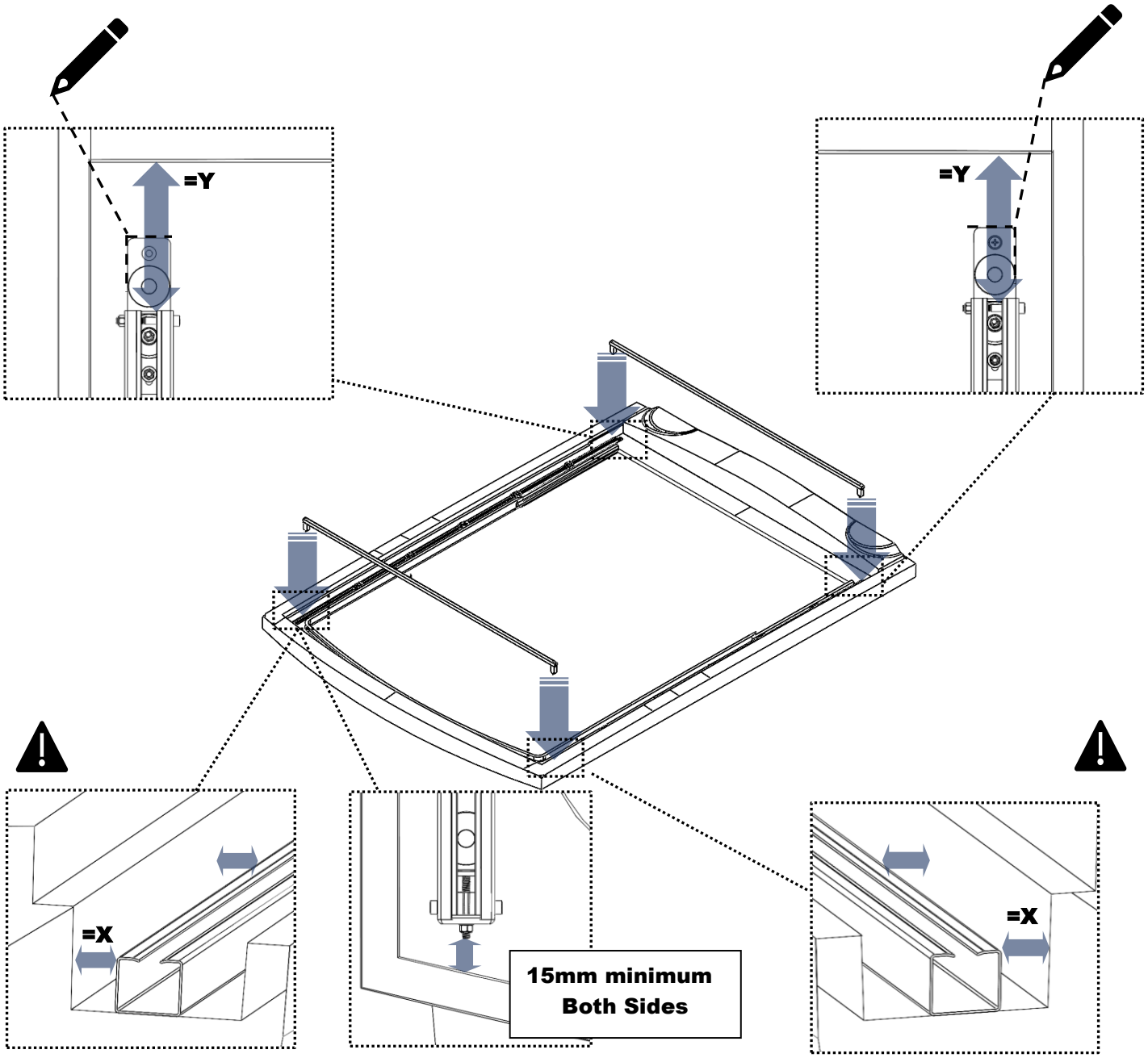


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INSTALLATION STAGE 2

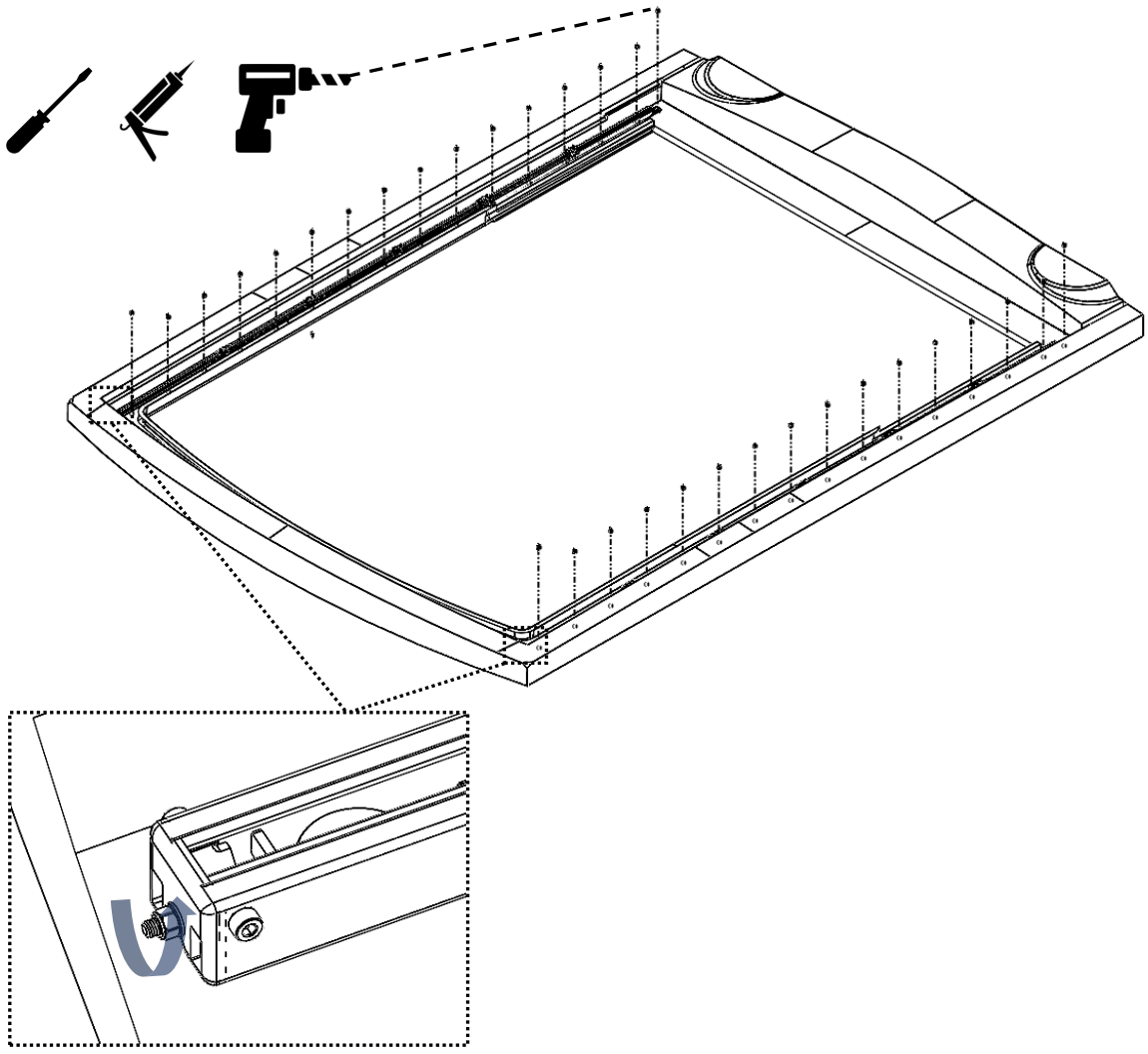
1. Space the track cars evenly along the track. This will allow for the setting jig to be placed along the length of the track.
2. Position Tracks as shown below. Ensure a minimum of 15mm between FWD end of tracks and vessel structure (this allows for tension adjustment).
   NOTE: Use the JIG Bars (supplied with first unit) to set the width of the tracks ensuring the tracks are equally spaced in channels. This should be checked along the length of the tracks.
3. Mark Aft position of tracks with a pencil.



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INSTALLATION STAGE 3

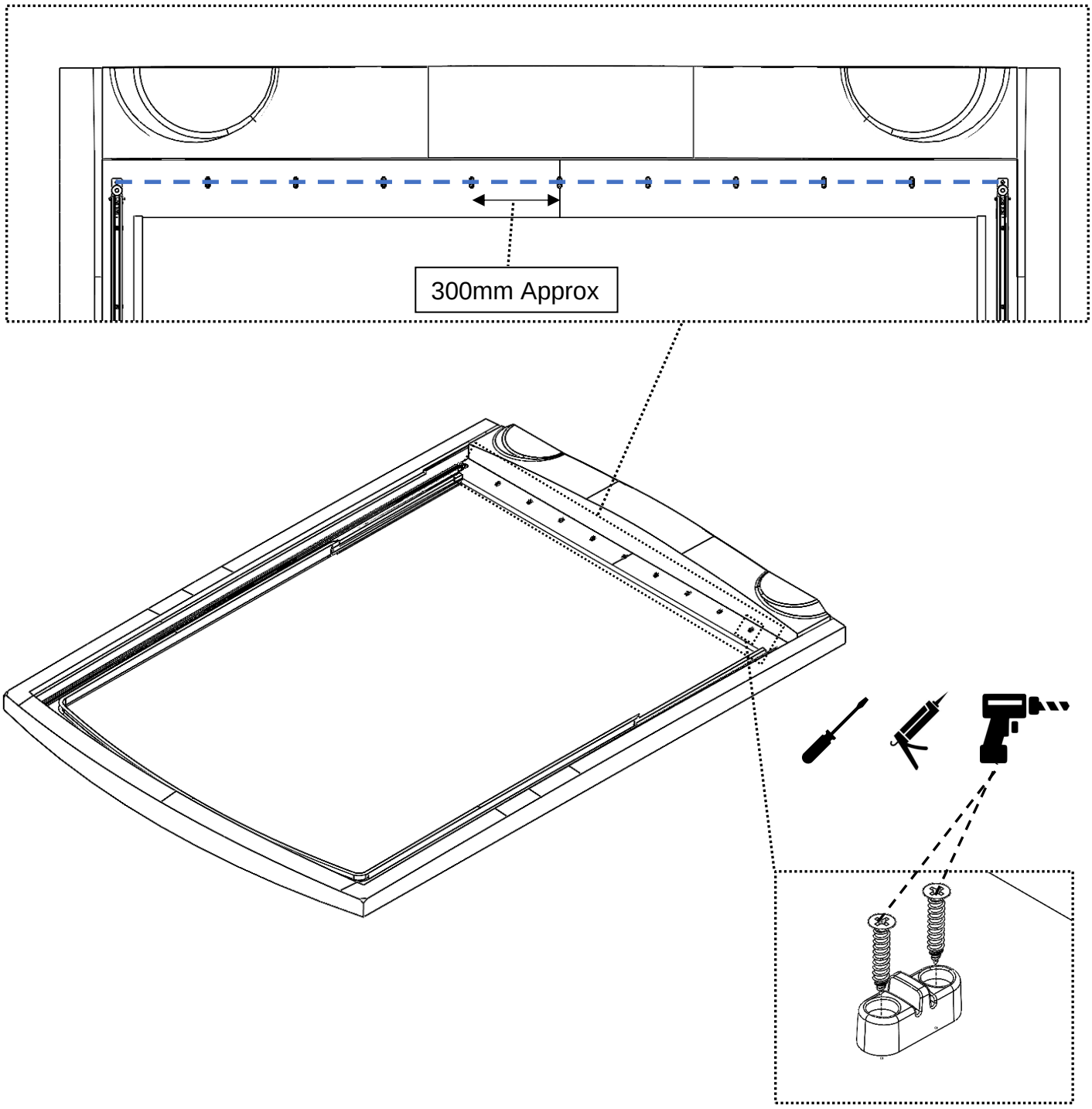
1. Secure tracks in position, ensure pilot hole is made and sealant applied to fasteners.
   TIP: Secure down FWD end and AFT end track screws first to ensure alignment.
2. Visually check all cables are on runners.
3. Remove Jig Bars and Cable clamps.
4. Tighten FWD Tensioner 1 turn both sides.



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INSTALLATION STAGE 4

1. Align cable guides with the cables running along the aft of the system.
2. Space cable guides approximately 300mm apart and attach with fasteners provided.

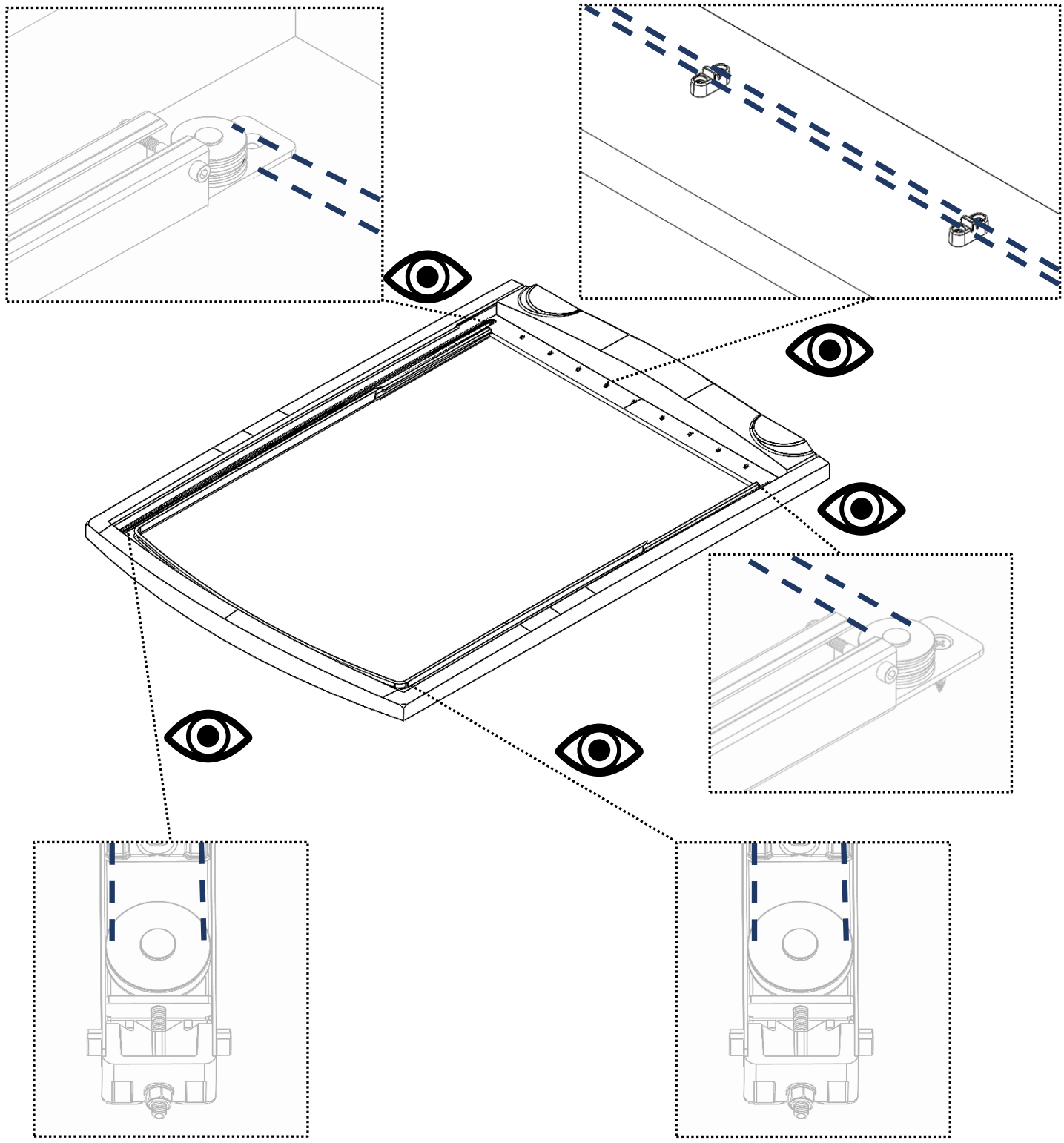


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CABLE INSPECTION

1. Ensure drive cable are running correctly in tensioned guide wheels. Cables should not be snagging on any parts and should be running within the channels on the wheels.



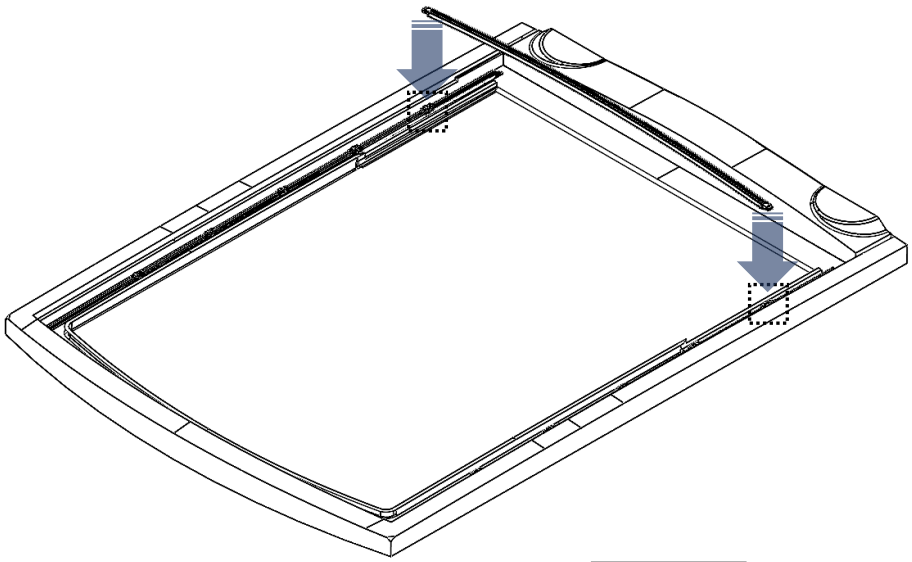
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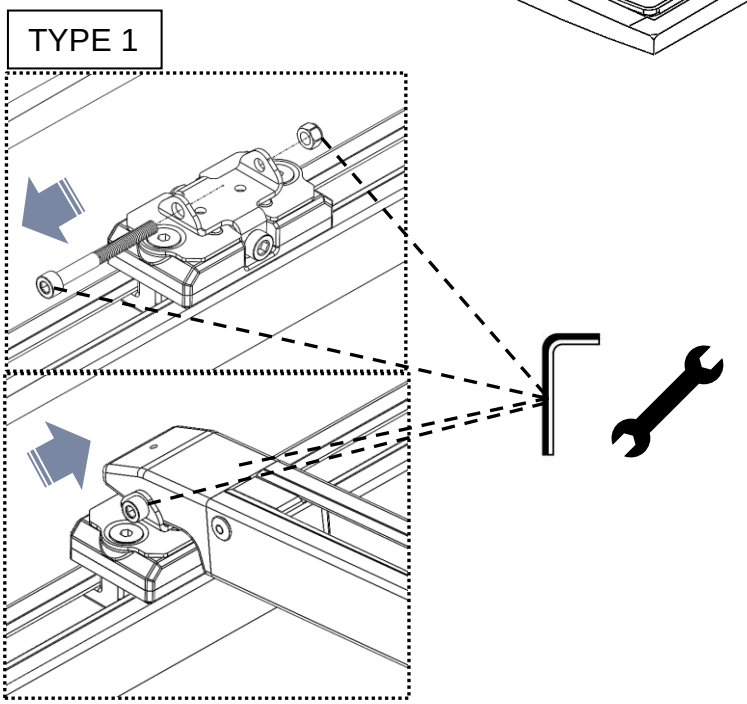
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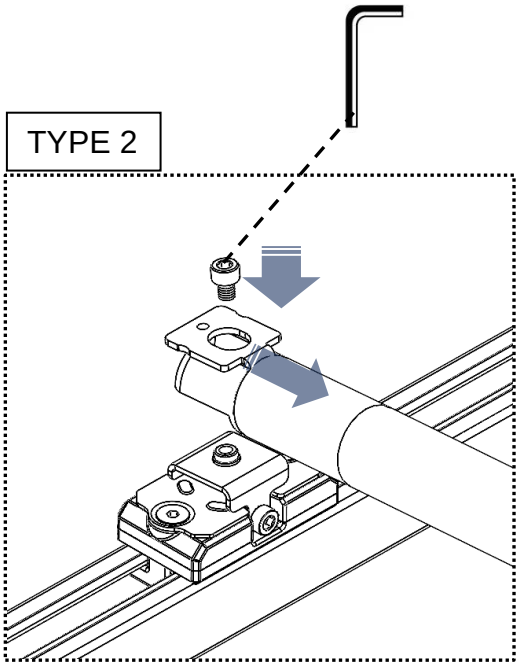
INSTALLATION STAGE 5

1. Remove crossbeams from packaging.
2. Position crossbeams onto crossbeam cars, working with one crossbeam at a time.
3. **TYPE 1**
   - Remove bolt from crossbeam car
   - Insert crossbeam
   - Tighten bolt
   - Repeat both sides

   TYPE 2
   - Push back spring clip
   - Align bolt with crossbeam car threaded hole
   - Tighten bolt
   - Repeat both sides
4. Repeat steps for all remaining crossbeams.







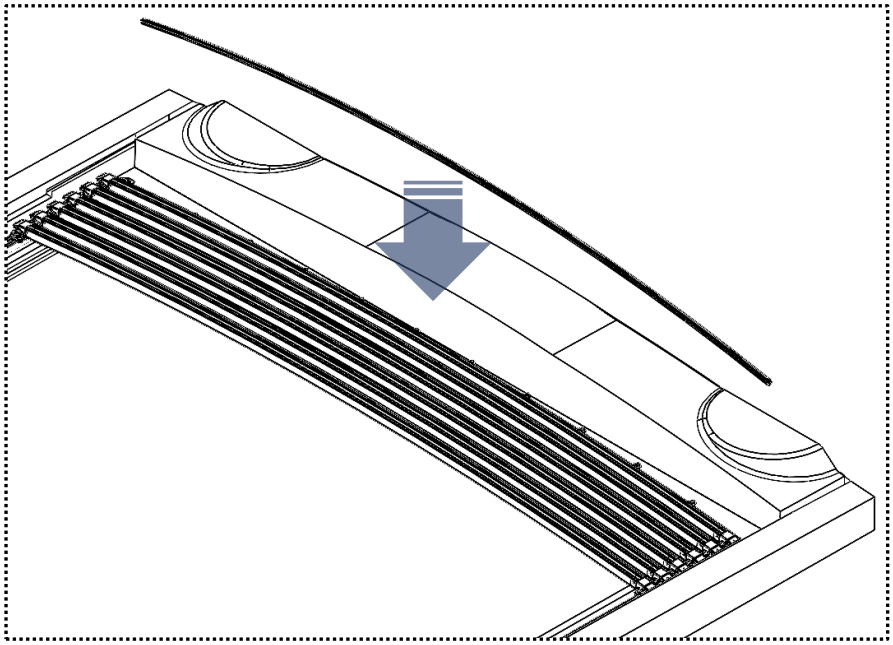
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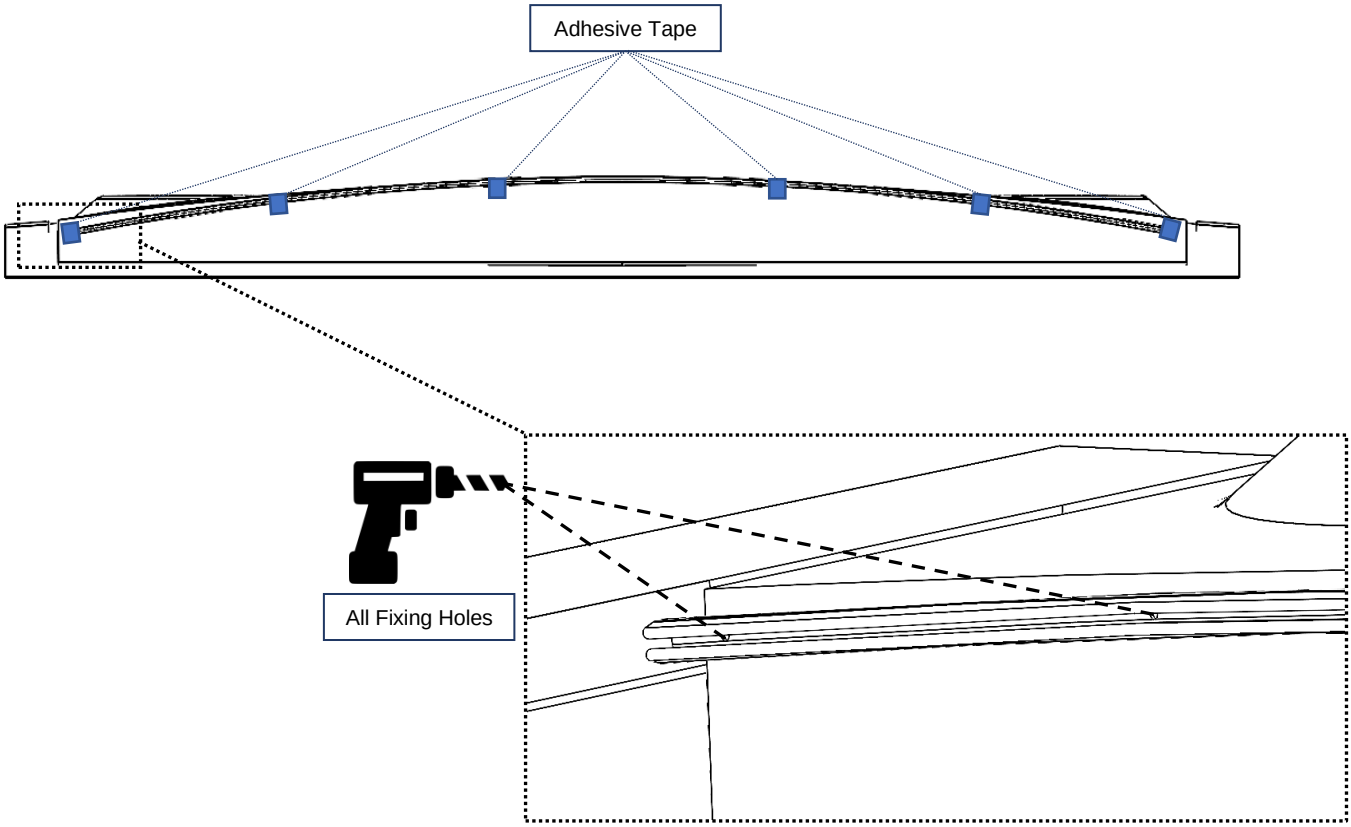
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INSTALLATION STAGE 6

1. Position aft canvas securing track temporarily with adhesive tape.
2. Drill pilot hole (2mm) drill through all fixing holes.

TIP: Start by drilling and screwing in the middle 2 and then the outer 2 then the remaining.





Legal note:

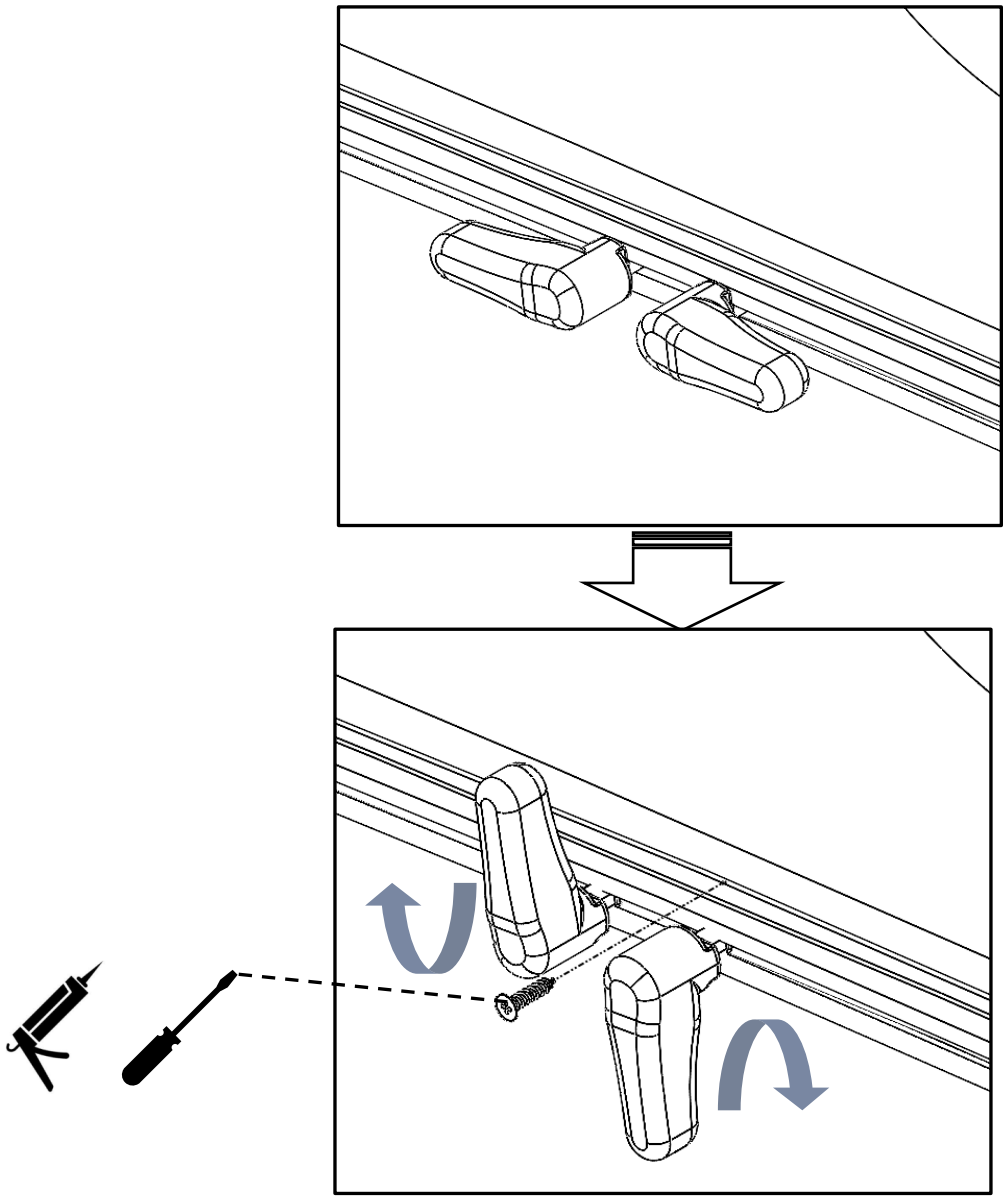
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INSTALLATION STAGE 6 (Continued)

1. Use 2x canvas securing track opening tool (1 either side of fixing hole), Insert into track and rotated 90 Degrees.
2. Add Silicone sealant to Screw Thread. **TIP:** Dab the end of your screwdriver in silicon and screws will stay attached to screwdriver.
3. Screw fasteners in place (No 4*1/2” Self-Tapping Screw in A4).

NOTE: Ensure screws are not overtightened or heads damaged during this process as this can cause damage to the canvas.

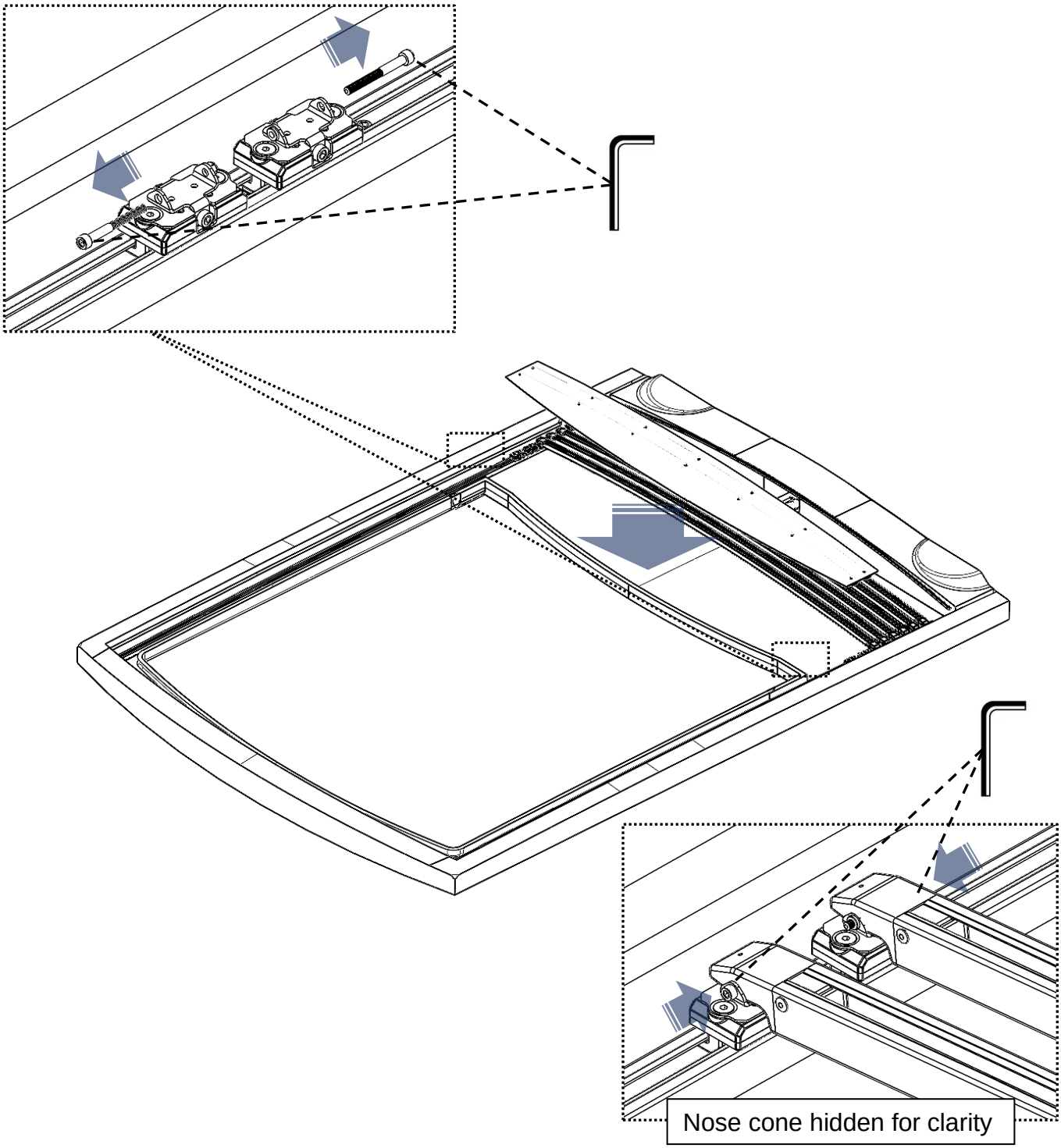
4. Repeat steps for all fixings.
5. Repeat this process for nose cone canvas securing track.
   NOTE: Nose cone may have 2 or 3 canvas securing tracks, this depends on whether the inner canvas uses Velcro to attach to the nose cone



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INSTALLATION STAGE 7 (NOSE CONE TYPE 1)

1. Remove fixing bolts from nose cars (both sides).
2. Lower Nose cone assembly onto Nose cone cars.
3. Re-insert fixing bolts through nose cone cross beams and tighten.

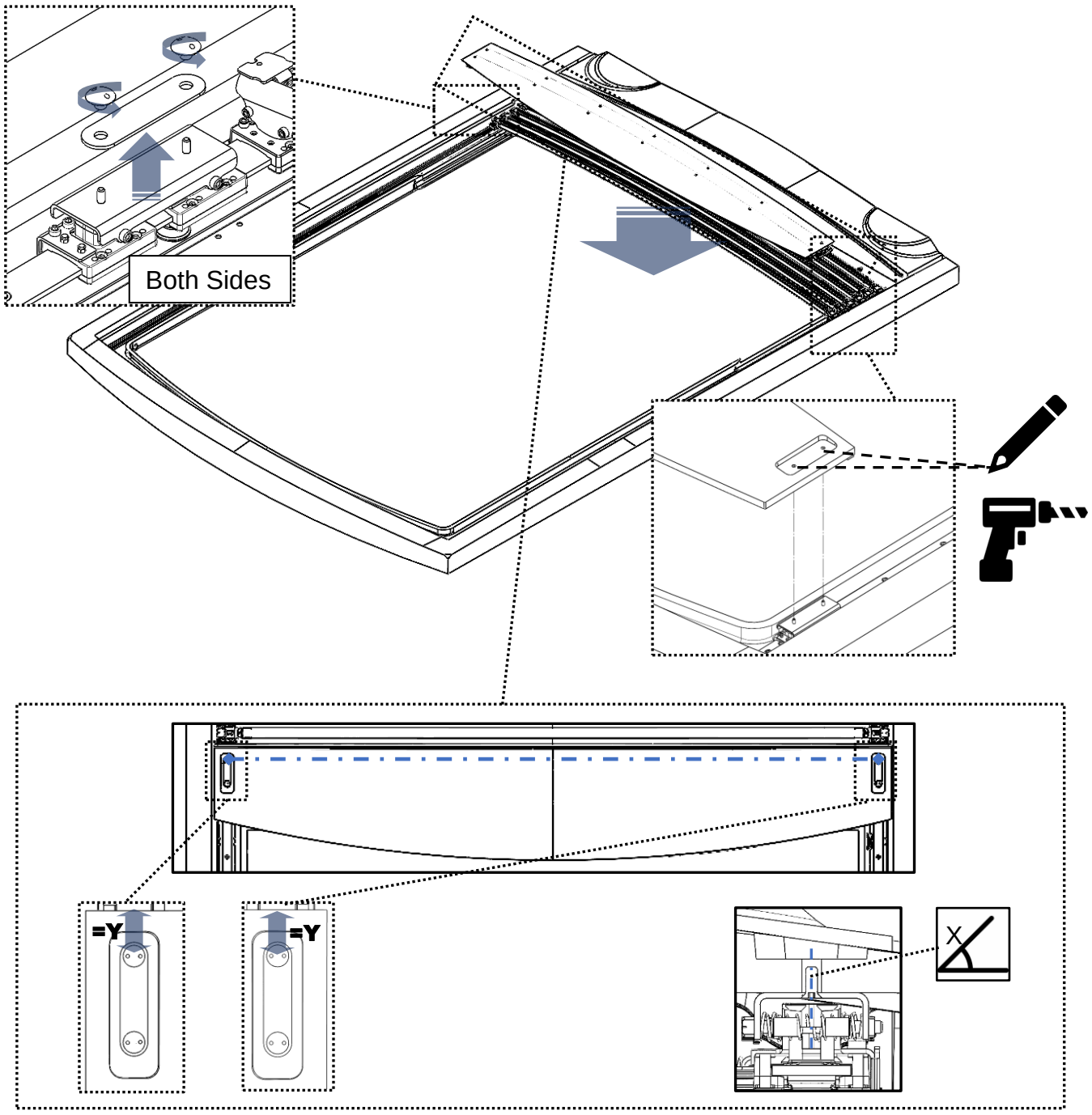


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INSTALLATION STAGE 7 (NOSE CONE TYPE 2)

1. Remove nose cone connection plates.
2. Align nose to the drive cars in their nominal position, drill 12mm holes in correct position for drive car attachment pins.

NOTE: 12mm holes are the maximum size
NOTE: Under no circumstances should the drive car position be modified to align to pre-drilled holes in the nose cone. This will put stress on the system and may cause failure.



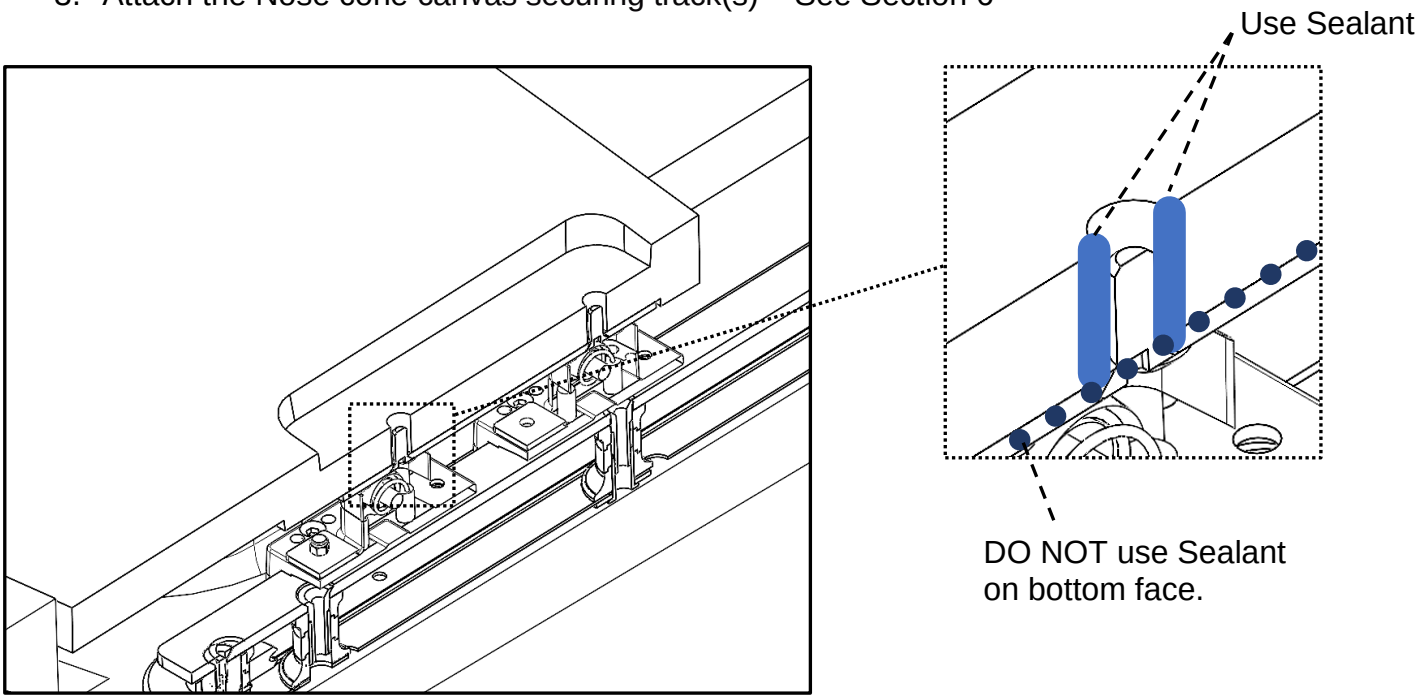
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INSTALLATION STAGE 7 (NOSE CONE TYPE 2 Continued)

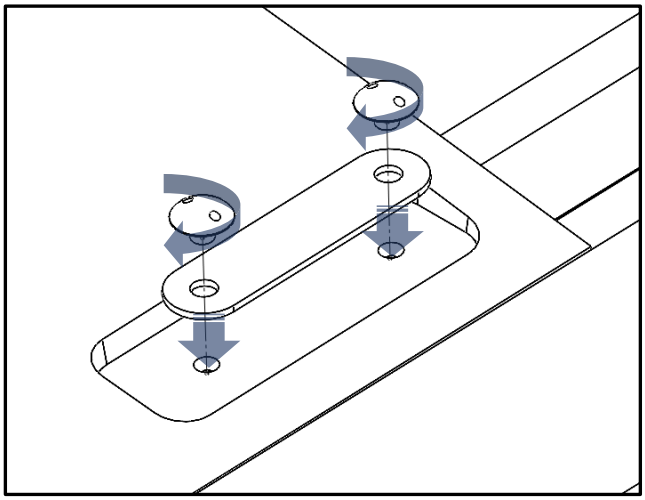
1. Slide the nose cone pins through the holes and attach the nose cone plate.
2. Use silicon sealant to fill drive car to nose connection holes to prevent water ingress.

IMPORTANT: Do not use sealant on the underside of the drive car connection point.

3. Attach the Nose cone canvas securing track(s) – See Section 6



Section View of Driving Car –
Applies Both Sides



Both Sides

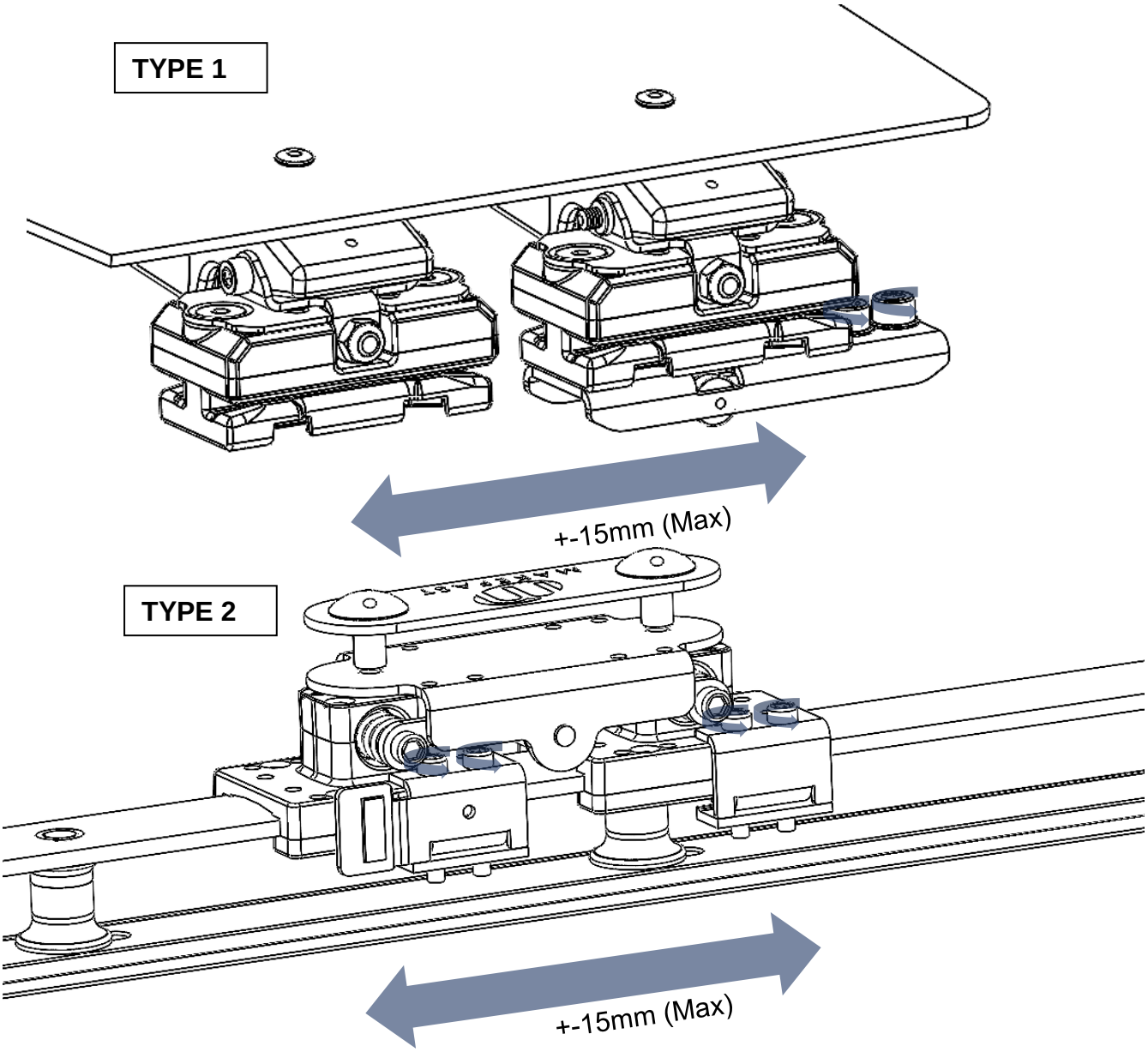
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MOVING DRIVE CARS

1. Unscrew the 4mm Allen key bolt (loosen do not remove) slide track car to desired location and retighten.

NOTE: Drive cars should not need to be move more than +-15mm (Max) from pre-secured location.

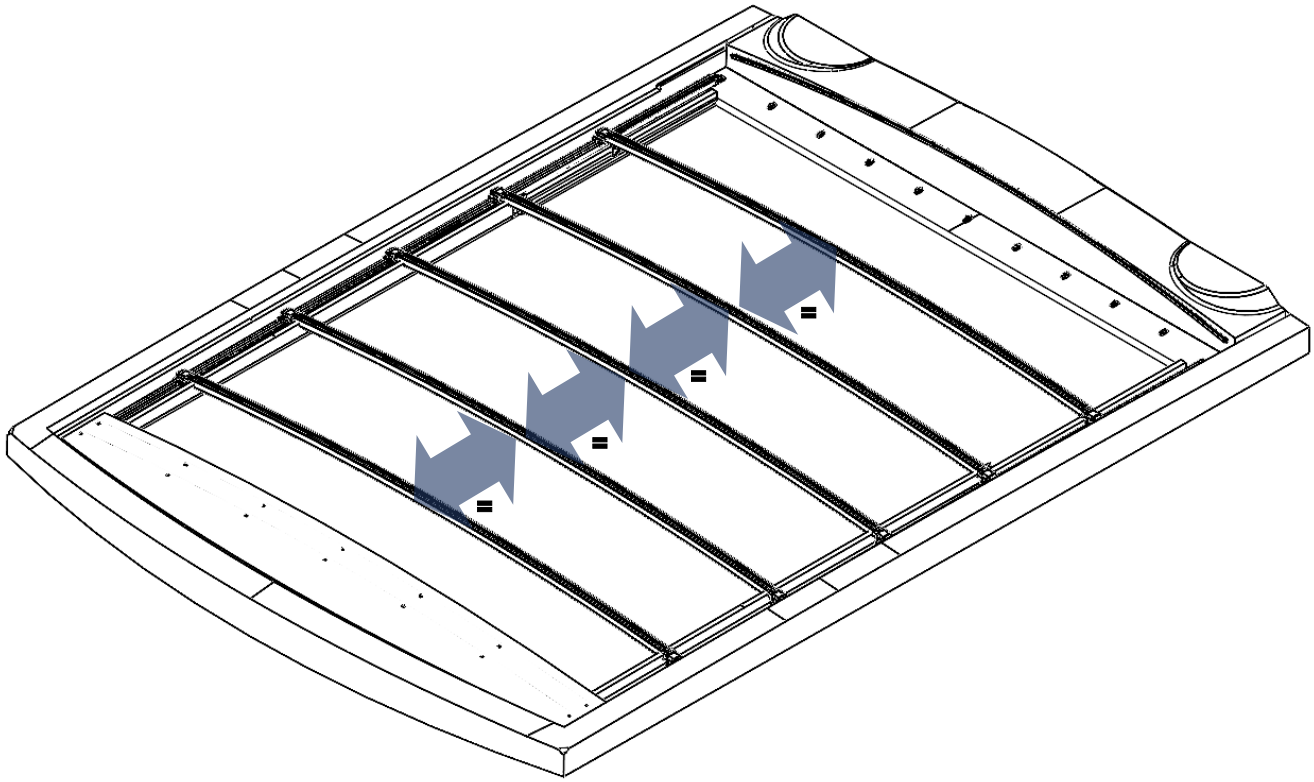
IMPORTANT: Drive cars must be the same distance from the end of the track on port and starboard sides.



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INSTALLATION STAGE 8

1. Space out crossbeams evenly along track with the roof in the closed position.



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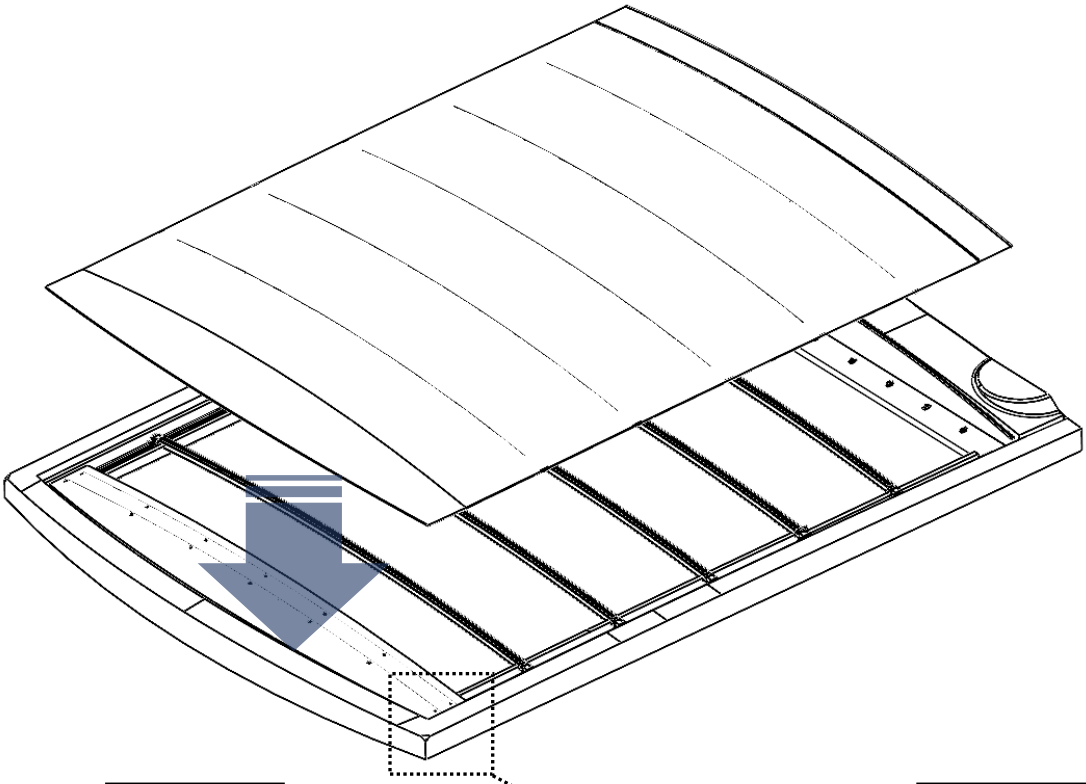
INSTALLATION STAGE 8 (Continued)

2. **TYPE 1:** Bring the outer canvas over the nose cone and attach with the pre-attached Velcro strips on the underside of the nosecone

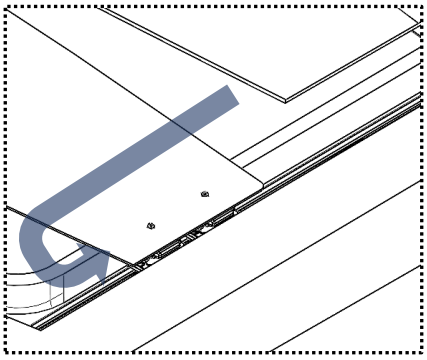
3. **TYPE 2:** Slide the fwd end of the canvas piping into the trim track of the nose cone.

   NOTE: Silicon grease can be used here to aid sliding.

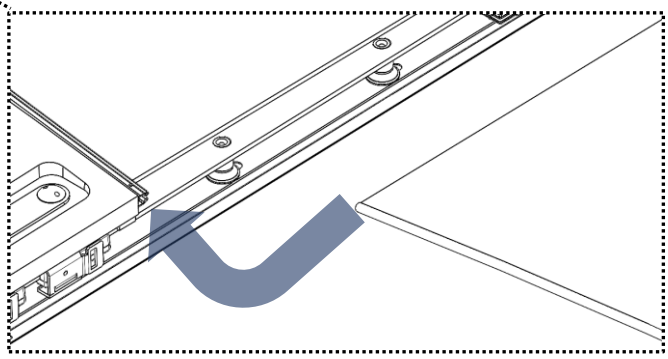
   NOTE: Before sliding in canvas always double check the canvas securing track fixings are fully secured and there are no sharp edges protruding into trim track void, as this can damage the canvas.



TYPE 1



TYPE 2

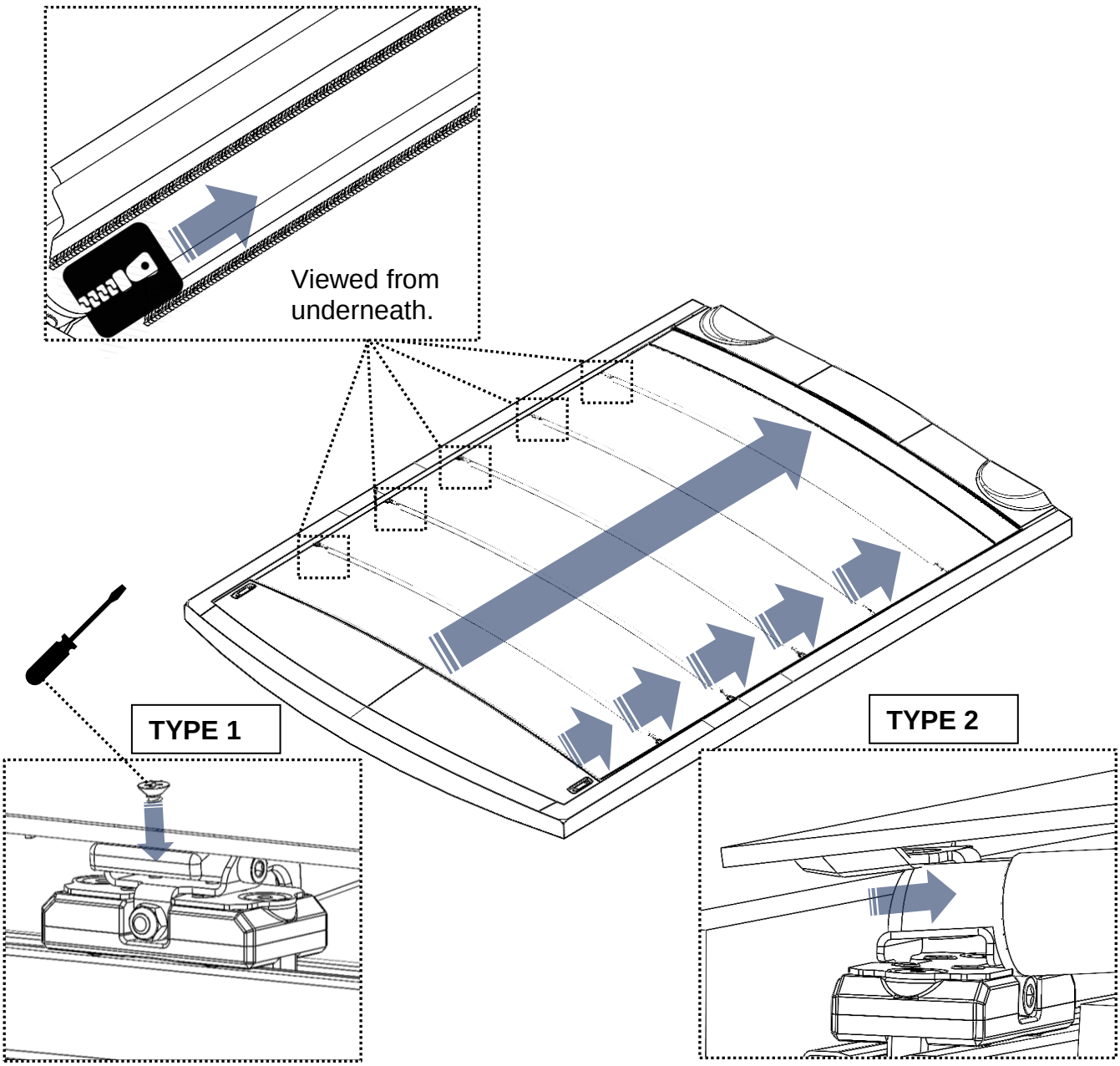


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INSTALLATION STAGE 8 (Continued)

4. Pull canvas over the top of crossbeams.
5. Move the crossbeams to align with the zipped sleeves of the canvas.
6. Secure the Canvas to the cross beam with zipped sleeves.
7. **TYPE 1:** On the Outer edge of the crossbeam there are screw holes, attach the canvas to the crossbeam by screwing through the canvas (and plastic reinforcement) into the crossbeam.
8. **TYPE 2:** On the outer edge of canvas there are pockets to accommodate the spring clips, compress spring clip, and position within pocket. Repeat process for all ends of crossbeams
   TIP: Crossbeams can be moved forward to aid this step.

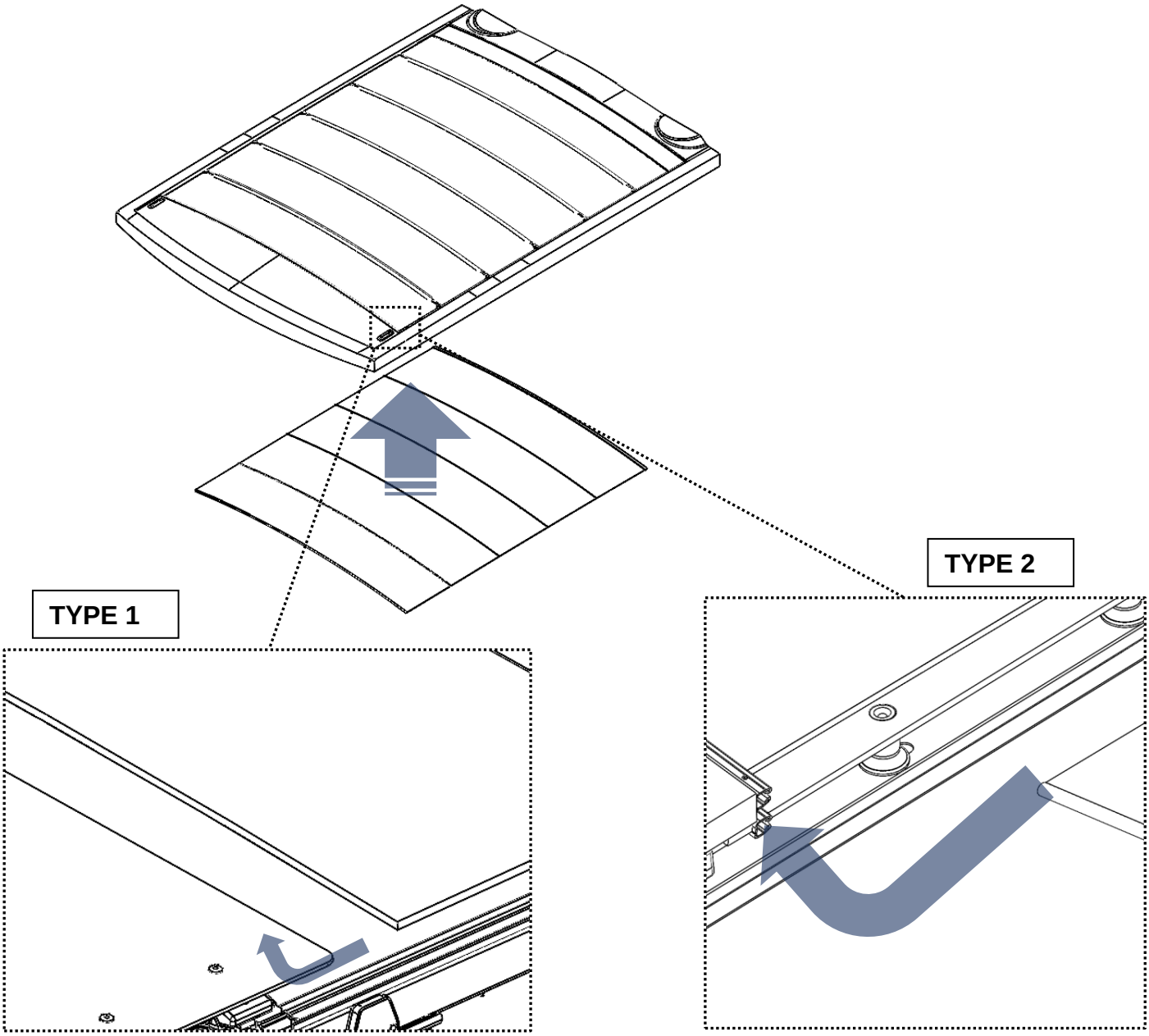


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INSTALLATION STAGE 9

1. Install inner liner, if using canvas securing track for attachment to nose cone, slide fwd end piping of the inner liner into trim track. If no trim track is present for inner liner, then attach with Velcro at the end inner liner installation process.

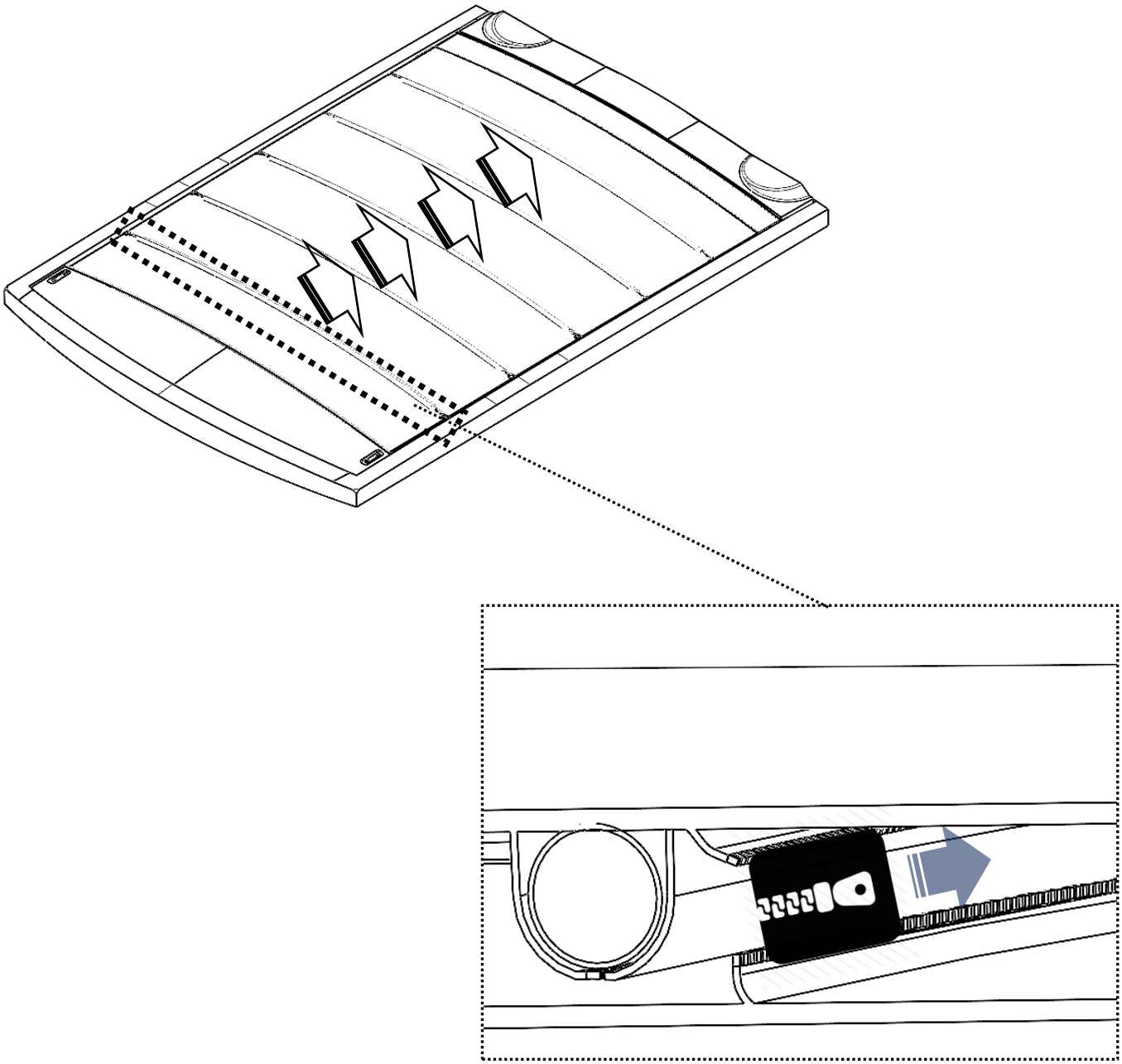
⚠ **IMPORTANT:** Ensure environment is dust and dirt free when installing the inner liner.



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INSTALLATION STAGE 9 (Continued)

2. Attach the fwd end of inner to the zip on the fwd most crossbeam.
3. Moving aft repeat this process until inner canvas is attached to all crossbeams.

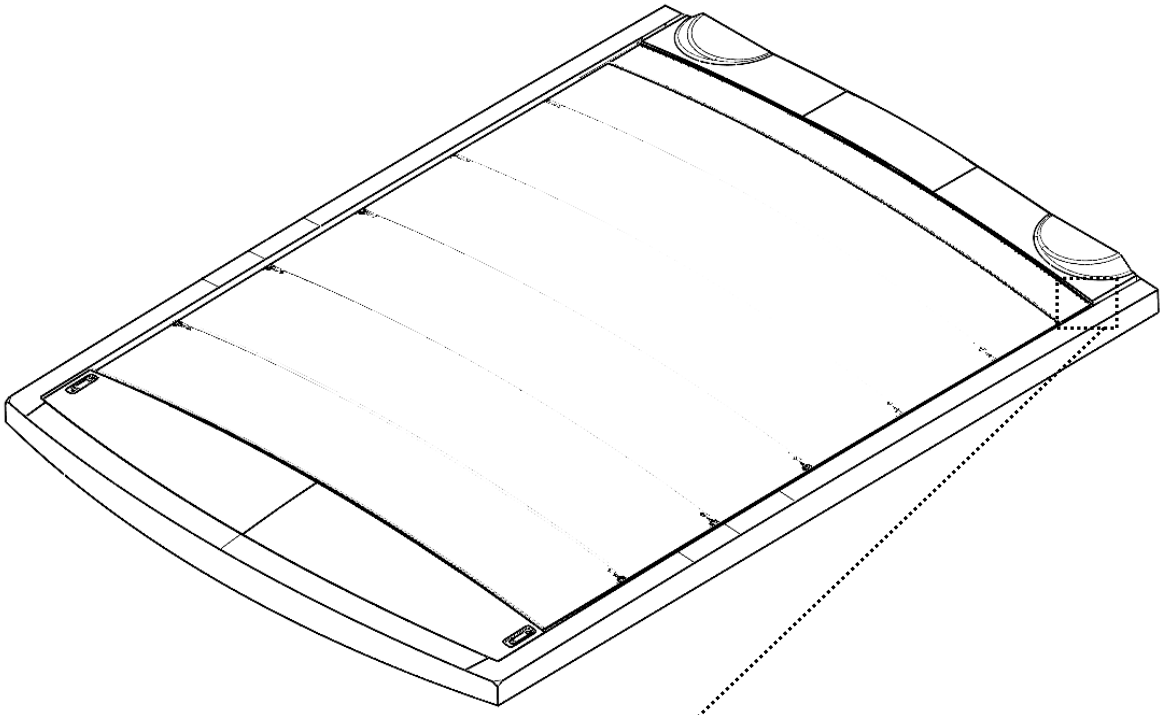


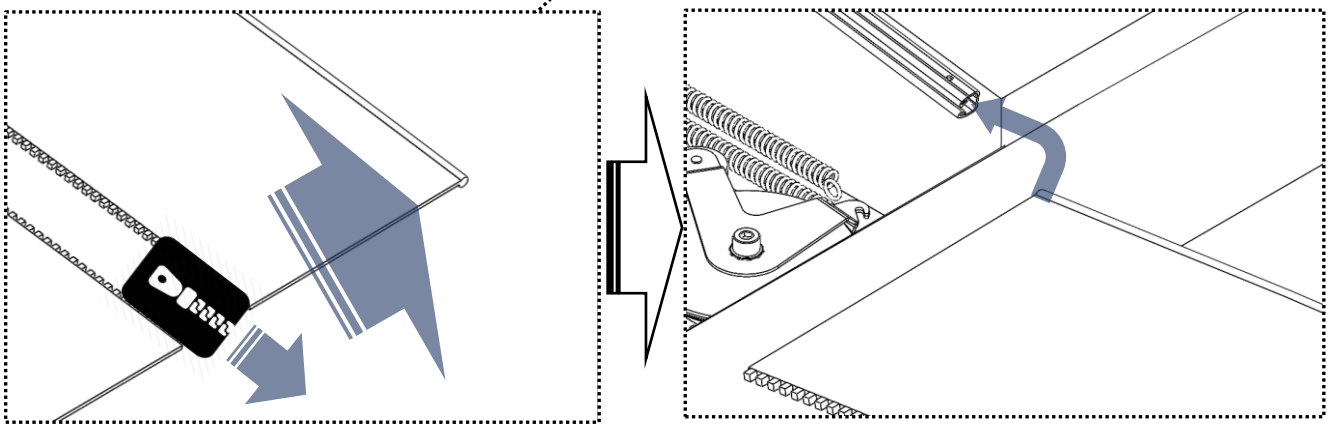
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INSTALLATION STAGE 10

1. Unzip the removable aft section.
2. Feed piping of removable section through Aft canvas securing track.

   NOTE: Silicon grease can be used here to aid sliding





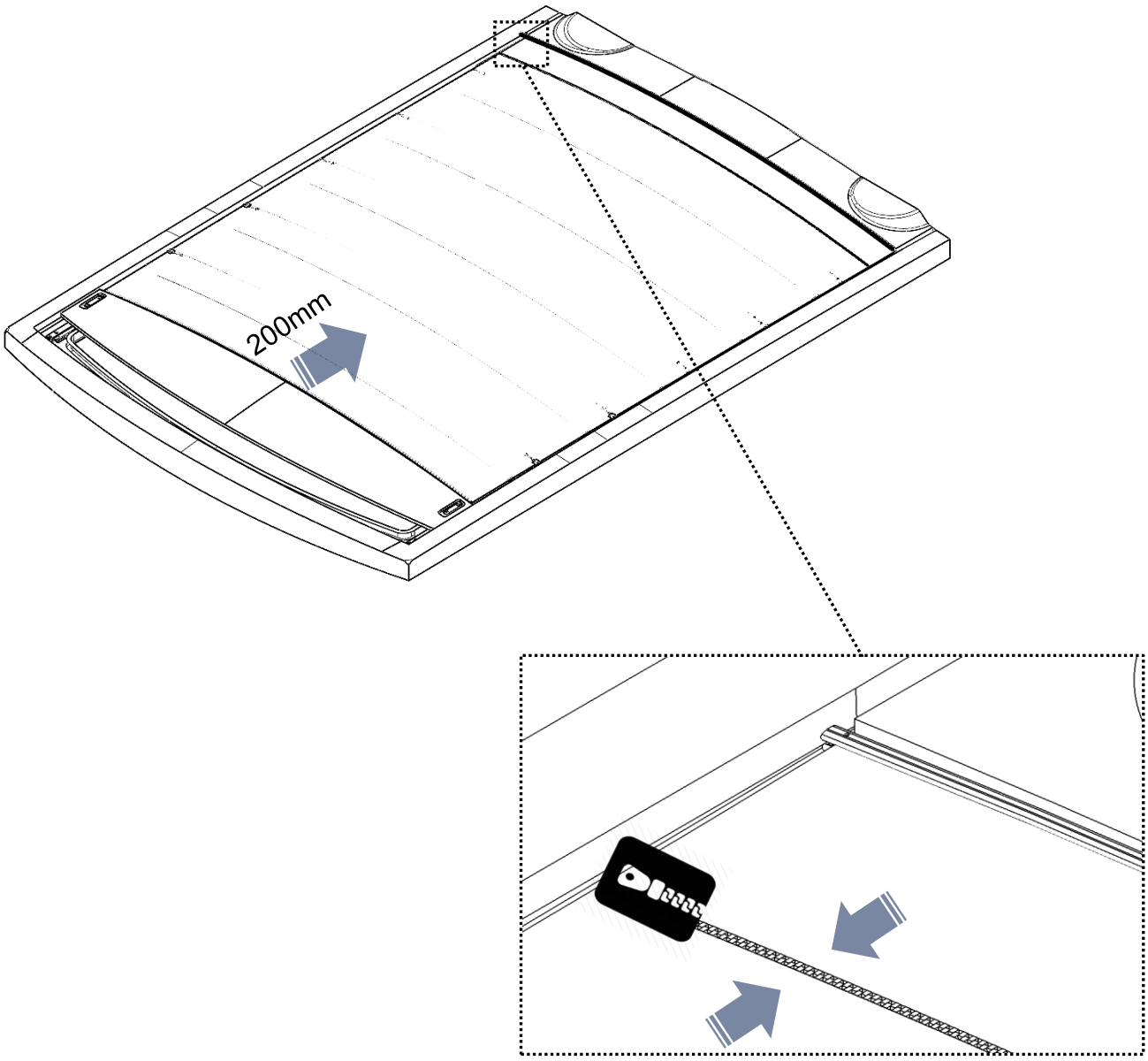
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INSTALLATION STAGE 10 (Continued)

1. Open the roof 200mm (approximately).
2. Secure the main body of the canvas to the removable section via the zips.
3. Move system to fully closed position and cover removable section zips with Velcro flap.

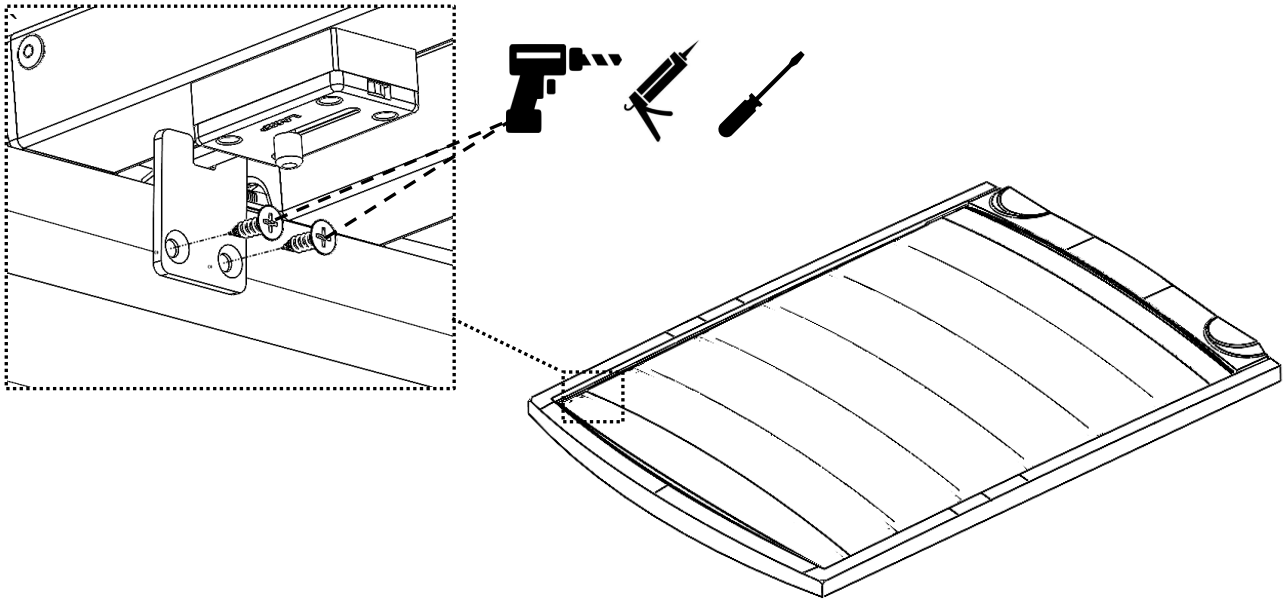
NOTE: If system is using Velcro for fwd attachment of inner canvas liner, attach inner liner to Velcro at this stage with the roof closed.
NOTE: If the Velcro flap is attached to the removable section with the roof in the open position this can stop the roof from closing fully.

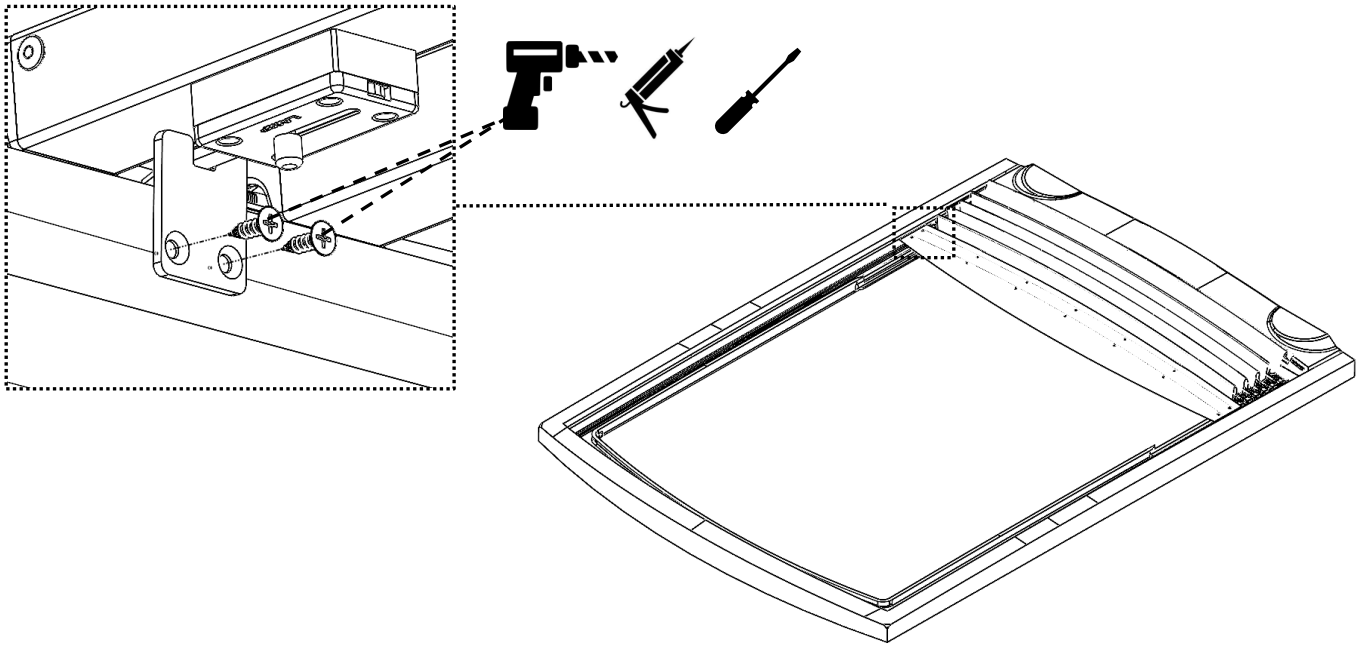


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INSTALLATION STAGE 11

1. Move roof to fully closed position.
2. Align handle latch with slide bolt.
3. Screw handle latch in position.
4. Move roof to fully open position.
5. Align handle latch with slide bolt.
6. Screw handle latch in position.





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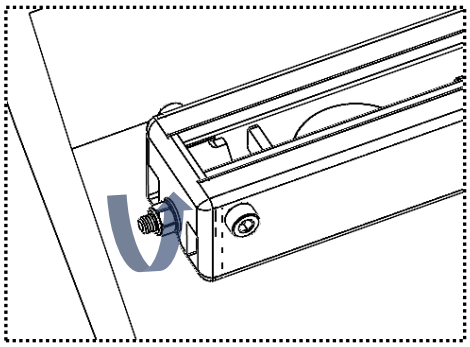
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POST INSTALLATION PROCEDURE

A. Clean all dust, debris and grease off the tracks and channels. This is very important to ensure the roof runs efficiently.

B. Once the nosing and canvas are installed, move the roof open and closed 5-6 times to ensure the roof is running smoothly and efficiently.

C. Check the cable tension and tighten to remove the stretch from the drive cables.



D. Operate the roof fully open and closed a further 3 times and tighten the drive cables if needed.

E. Visually inspect system full to confirm all cables are running in their channels, and system is running smoothly.

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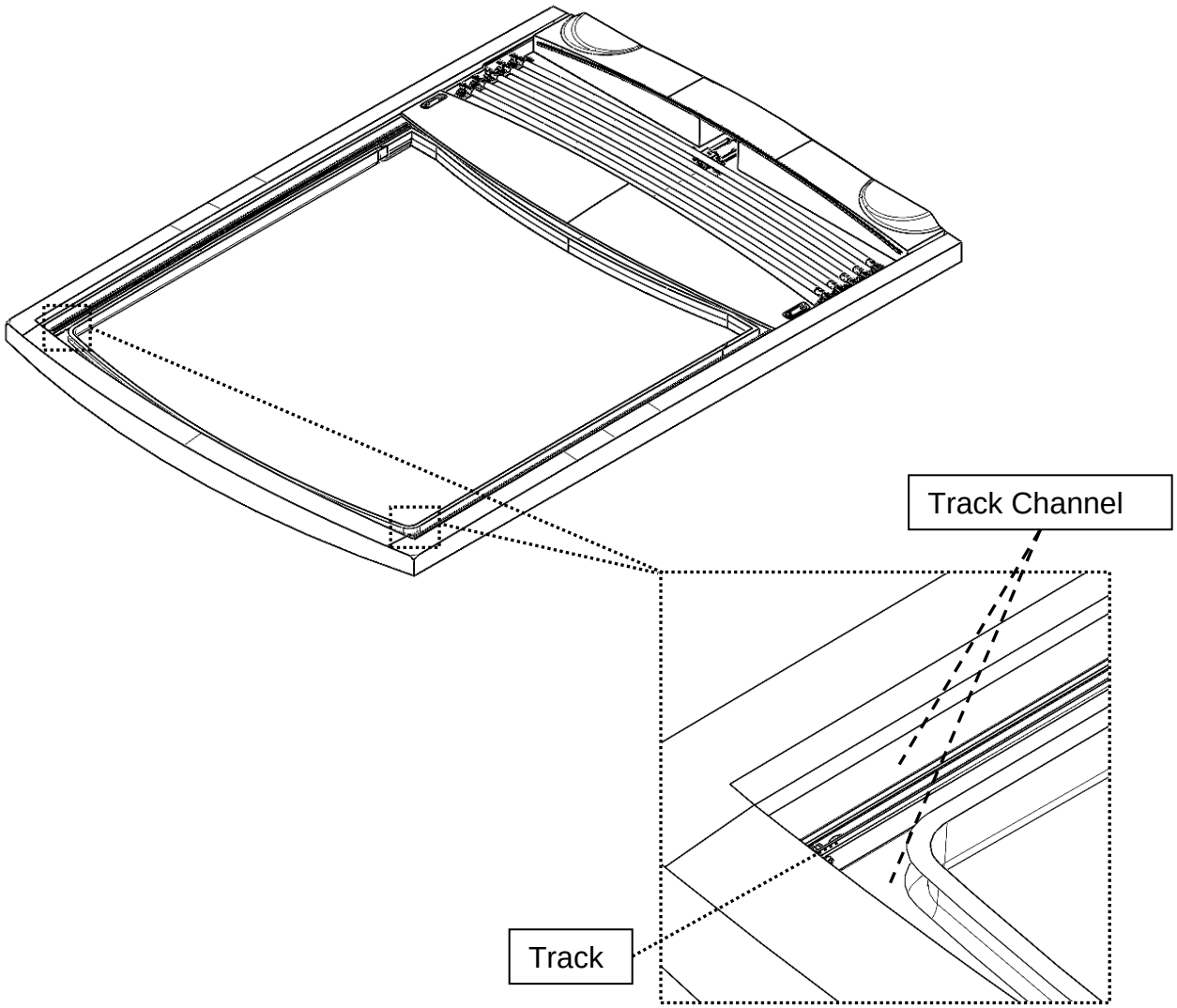
MAINTENANCE

To ensure your sunroof operates smoothly and to prolong the life of your roof, the following tasks should be carried out at regular intervals.

The tracks on both sides should be cleaned down and lubricated after any long period of navigation or in 2 months intervals.

To clean the tracks:

- Wipe down each track with fresh soapy water, remove any traces of dust or debris from the tracks.
- Remove any foreign objects from the track channels and clean the cable to minimize the amount of dirt.



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TROUBLESHOOTING

In the unlikely event of your sunroof failing to operate please refer to this page to help you solve the problem or give the dealer the correct information on what the malfunction is with the roof.

No movement:

- Check the cables have not failed. **Contact dealer for assistance.**
- Check for debris in the tracks or track channels.

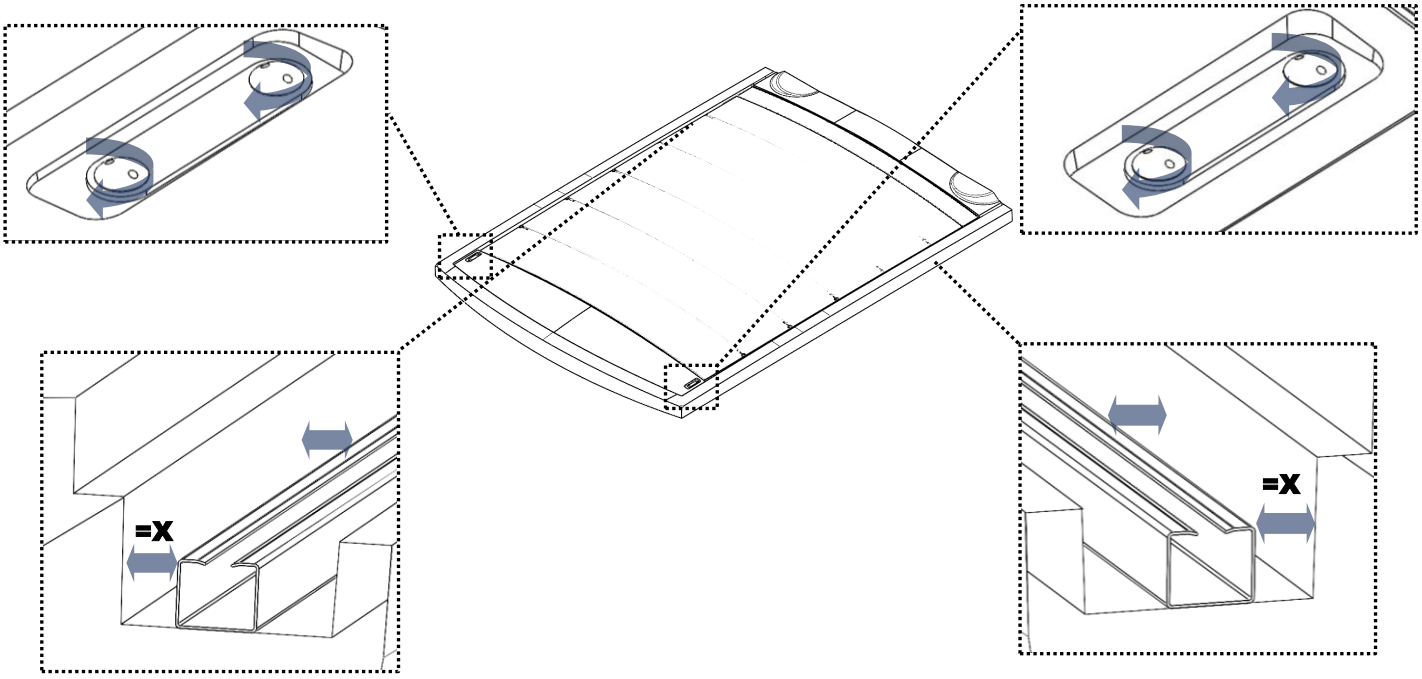
Roof is Bouncing

- Cables need tightening.
- Nose cone needs balancing.

Sunroof is vibrating or noisy:

If the roof is vibrating when in operation, please check the following:

- The tracks must be cleaned as per maintenance guide.
- There should be no obstacles on the line of roof travel.
- Check the bolts on the nose mouldings are tight.
- Check the sunroof is parallel.



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WARRANTY

Any product defect notification must be accompanied by a serial number, date of purchase, contact name, address and daytime telephone number. If this information is not provided, Makefast Ltd may be unable to process your warranty claim.

1. Makefast Ltd (We, Our, Us) warrants this Product (excluding labour, travelling and expenses) to be in free of manufacturing defects during the period of warranty. The period of warranty is 24 months and commences on the date of despatch of the Product from Makefast Ltd. Extended Warranty is available beyond the manufacturers 2-year standard Warranty. Please contact Makefast or your Boat Broker for details.

2. The Warranty consists of (at Makefast's discretion) either repair or replacement spare parts only that will be provided on an exchange basis and will either be new, equivalent to new or re-conditioned. All replaced spare parts and Products shall become the property of Makefast, and are required to be returned to Makefast for analysis, and acceptance of warranty terms.

3. Unless agreed in writing, the Warranty will not apply: (a) because you have not used, stored or fitted the Product properly; or because you are in breach of the terms of this warranty or the Contract terms, or have not followed Our instructions in the product manual, or because of damage or defect due to wilful neglect or negligence by anyone ; (b) to loss of quality, degradation of performance or actual damage that results from the use of spare parts or other replaceable items that are neither made nor recommended by Makefast; (c) to a loss of quality, degradation of performance or damage that results from the installation of, damage to, or modification to the Product by someone else other than Our representatives or because of damage that results from changes required by you or a Third Party; (d) to damage that results from your connection of other fittings or accessories to the Product which We have not approved or your connection of other equipment or software not approved by Us; (e) because of external causes outside Our control which shall include accident, fire disaster or burglary; (f) because of faults caused by shock or fall, sand, dust, dirt, damp or corrosion, leaky batteries, repair by unauthorised personnel; (g) because of any malfunction or specific requirement of any other item of hardware, which you have linked to the Product in respect of items not included in the Contract.

4. As far as the law allows, we will not be responsible for the following: (a) loss of income, profits (actual or anticipated), and contracts or for any other business-related loss; (b) indirect or consequential loss or damage howsoever caused; (c) compensation for fitting of replacement parts.

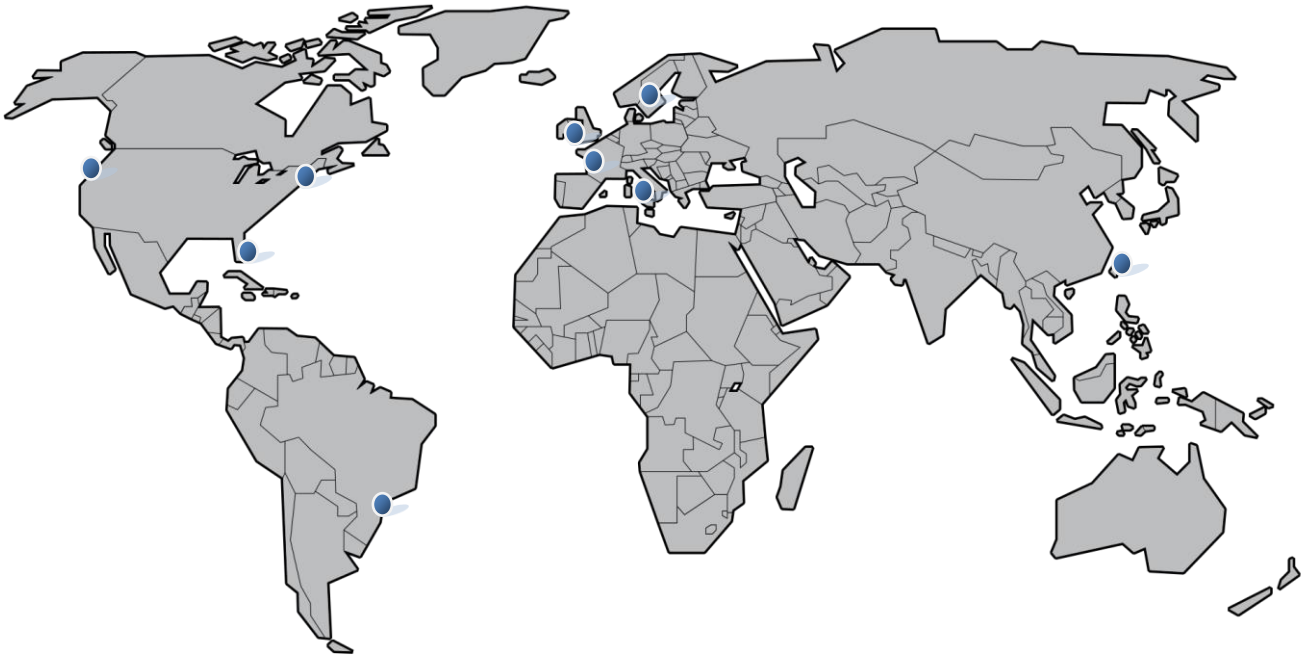
5. These conditions shall in all respect be governed and construed in accordance with English Law and subject to the exclusive jurisdiction of the English Courts.

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SERVICE CONTACT

Please ring Makefast Ltd +44 1686 629010 for contact details in the highlighted areas:



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